



stir before use



store and transport
in a frost free area



store in a cool place



cleaning of
equipment with
water



ST 860

Product description Fluid additive to produce a brush applicable paint/varnish from waterborne sprayable products.

Use solely for Spot Repair.

- neutral odour

- easy to apply

Colour Colorless

Packaging 1L

Processing The additive must be added to a sprayable product in a ration of 1 part of ST 860 : 10 parts of varnish/translucent finish.

Carefully stir the mixture. Application by brush.

Mixing ratio: 1:10

Thinning Do not thin down

Application temperature 15 - 25 °C for substrate, air and material at approx. 60 % R.H.

Drying times The drying process of the coating depends on the applied wet film thickness and can extend when using timber with a high extract contents or drying in damp/cold conditions. During the drying process one should ensure for adequate temperature and ventilation.

If the drying conditions are not upheld, damages within the coating cannot be warranted.

Cleaning of equipment Clean directly after use with water, if needed with washing up liquid or with ST 830.

Storage The minimum storage stability of sealed containers is 2 years.

Storage temperature: +5 - +30 °C.

After ending of the storage time the product still can be usable, but some attributes may vary from new product.

Therefore such over-stored product has to be applied with special attention.

Opened cans must be sealed correctly! Store in a cool but frost-protected area.

Disposal Only residue emptied cans can be disposed via recycling. Liquid wastes must be disposed of according to national regulations or according to EU-disposal key 08 01 12.

Hazard identification In accordance with EC guide lines - Material safety data sheet, point 15.

Warning Before use, read the identification and product information. Even when working with low emission products one should take care of the customary protection measures.

VOC guideline Out of scope.

General instructions For use in technical industrial companies and intended only for recommended Sikkens systems.

Coating recommendation Achievable layer thicknesses:

1 x brushing = 25 µm dry layer

2 x brushing = 45 µm dry layer

3 x brushing = 60 µm dry layer

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