spraying | for windows | limited dimension stable wooden constructions | stir before use | water thinnable | store and transport in a frost free area | store in a cool place | cleaning of equipment with water

sikkens WOOD COATINGS

NEU!

Cetol WF 732 OilFinish

Product description	Waterborne, translucent, deep matt wood oil as mid and finish coat for exterior and interior wooden constructions. Low or medium build translucent natural effect varnish that emphasizes the wood structure. - moisture permeability - wood moisture regulating - good leveling - easy to apply
Colour	With the choice of the different translucent colours, one should observe the Rosenheimer paint classification table. All translucent colours can be mixed with each other. The optical appearence of different systems can differ depending on substrate and wet film thicknesses, for this reason one should make trials before application. Dark translucent colours give better weather durability than light colours. Colourless systems are not suitable for exterior. Timbers which contain extractives i.e. Oak, Larch or tropical woods can cause discolouring - these can appear after weathering. Translucent, colour tints i.e. from the Joinery Colour Collection.
Gloss level	Deep matt
Binder type	Acrylat with add on of natural oils
Packaging	20 L
Processing	Spraying Wet film thickness: 2 X 80-120µm or 1 X 150 to 200µm. It is recommended to spray colour in two coats. Because this product can be used for both semi- stable as well as stable wooden constructions, you apply two different wet thicknesses. The colour intensity will vary.
Consumption	80 - 150 ml/m², depending on applied wet thickness per coating, without losses.
Thinning	If necessary with water max. 5 %.
Application temperature	15 - 25 °C for substrate, air and material at approx. 60 % R.H.
Drying times	The drying process of the coating depends on the applied wet film thickness and can extend when using timber with a high extract contents or drying in damp/cold conditions. During the drying process one should ensure for adequate temperature and ventilation. If the drying conditions are not upheld, damages within the coating cannot be warranted. Drying at 23 °C / 50 % R.H. Dust dry: after approx. 60 minutes Recoatable: after approx. 4 - 6 hours waterborne
Cleaning of equipment	Clean directly after use with water, if needed with washing up liquid or with ST 830.
Storage	The minimum storage stability of sealed containers is 2 years. Storage temperature: +5 - +30 °C. After ending of the storage time the product still can be usable, but some attributes may vary from new product. Therefore such over-stored product has to be applied with special attention. Opened cans must be sealed correctly! Store in a cool but frost-protected area.
Disposal	Only residue emptied cans can be disposed via recycling. Liquid wastes must be disposed of according to national regulations or according to EU-disposal key 08 01 12.
Hazard identification	In accordance with EC guide lines - Material safety data sheet, point 15.
Warning	Before use, read the identification and product information. Even when working with low emission products one should take care of the customary protection measures.
General instructions	The wood moisture content for the application of Sikkens coating systems should be between 12 % and 15 %. According to the guidelines for window coating systems, published by the Federal German Committee for Paint and Material Value Protection (Instruction Leaflet No. 18), of VOB, Part C, DIN 18363, and the recommendations of the German Institute for Window Technology e.V. in Rosenheim, all wooden constructions in buildings must be coated on all sides with at least one primer and one intermediate coat (minimum dry film thickness 30 µm) before they are incorporated in buildings. The choice and use of the coating system, especially the colour shade, should also be taken into account. Darker shades can increase the surface temperature (up to 80 C). For use in a technical industrial companies and exclusively released for Sikkens systems recomondations.
VOC guideline	EU limit value for this product (Kat. A/e): 150 g/l (2007)/130 g/l (2010). This product contains max. 80 g/l VOC.
Relevant information	The here mentioned coating system is only an example, other systems are possible. All external materials (i.e. fillers, tapes, sealing compounds, cleaners) must be checked for compatibility with the coating system before use. Please observe the relevant Technical Data Sheets or seek advice from the Sikkens sales representative or contact the technical centre.
Coating recommendation	Information on the maintenance coat: Only waterborne coating systems may be used for the maintenance system! When coating leaf woods, we recommend the use of a pore filling midcoat.

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Renovation coating (yearly, depending on the condition of the object) with e.g. Cetol WP 511, Cetol WF 761 or Cetol WF 732 OilFinish.

System structure: Dimensional semi stable wooden constructions

Impregnation	Impregnation for the wood resistance class 3-5. Do not use more than one BPD-product in ONE system. Cetol WV 885 BPD+ Cetol WV 880 BPD
Primer	Cetol WP 566
Mid coat	Cetol WM 675 Cetol WM 665
Top coat	Cetol WF 732 OilFinish

System structure: Dimensional stable wooden constructions

Impregnation	Impregnation for the wood resistance class 3-5. Do not use more than one BPD-product in ONE system. Cetol WV 885 BPD+ Cetol WV 880 BPD
Primer	Cetol WP 566
Mid coat	Cetol WM 610 Cetol WF 732 OilFinish
Top coat	Cetol WF 732 OilFinish

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