



application by brush



for windows



for doors



stir before use



water thinnable

store and transport  
in a frost free area

store in a cool place

**sikkens**  
WOOD COATINGS

cleaning of  
equipment with  
water

## Cetol WF 915

**Product description** Waterborne, satin gloss, translucent paint for maintenance of the coating on windows and doors, exterior and interior.

- good weather resistance
- good UV protection
- Safety of Toys (according to EN 71, part 3)

**Colour** With the choice of the different translucent colours, one should observe the Rosenheimer paint classification table. All translucent colours can be mixed with each other. The optical appearance of different systems can differ depending on substrate and wet film thicknesses, for this reason one should make trials before application.

Dark translucent colours give better weather durability than light colours. Colourless systems are not suitable for exterior.

Timbers which contain extractives i.e. Oak, Larch or tropical woods can cause discolouring - these can appear after weathering.

Translucent, colour tints i.e. from the Joinery Colour Collection.

**Gloss level** Satin-gloss

**Binder type** pure acrylic dispersion

**Pigments** Light genuine, weather resistant translucent pigments

**Packaging** 1L

**Processing** Brushing

**Consumption** 60 - 80 ml/m<sup>2</sup>, depending on application method, component type and absorption of timber (exact values must be established via sample).

**Thinning** If necessary with water max. 5 %.

**Application temperature** +10 - 30 °C for substrate, air and material at approx. 60 % R.H.

**Drying times** Drying at 23 °C / 50 % R.H.

Dust dry: after approx. 30 minutes

Sandable: after approx. 4 hours

Recoatable: after approx. 4 - 6 hours waterborne

The drying process of the coating depends on the applied wet film thickness and can extend when using timber with a high extract contents or drying in damp/cold conditions. During the drying process one should ensure for adequate temperature and ventilation.

If the drying conditions are not upheld, damages within the coating cannot be warranted.

**Cleaning of equipment** Clean directly after use with water, if needed with washing up liquid or with ST 830.

**Storage** The minimum storage stability of sealed containers is 2 years.

Storage temperature: +5 - +30 °C.

After ending of the storage time the product still can be usable, but some attributes may vary from new product.

Therefore such over-stored product has to be applied with special attention.

Opened cans must be sealed correctly! Store in a cool but frost-protected area.

**Disposal** Only residue emptied cans can be disposed via recycling. Liquid wastes must be disposed of according to national regulations or according to EU-disposal key 08 01 12.

**Hazard identification** In accordance with EC guide lines - Material safety data sheet, point 15.

**Warning** Before use, read the identification and product information. Even when working with low emission products one should take care of the customary protection measures.

**General instructions** The wood moisture content for the application of Sikkens coating systems should be between 12 % and 15 %. According to the guidelines for window coating systems, published by the Federal German Committee for Paint and Material Value Protection (Instruction Leaflet No. 18), of VOB, Part C, DIN 18363, and the recommendations of the German Institute for Window Technology e.V. in Rosenheim, all wooden constructions in buildings must be coated on all sides with at least one primer and one intermediate coat (minimum dry film thickness 30 µm) before they are incorporated in buildings. The choice and use of the coating system, especially the colour shade, should also be taken into account. Darker shades can increase the surface temperature (up to 80 C).

For use in a technical industrial companies and exclusively released for Sikkens systems recomondations.

**VOC guideline** EU limit value for this product (Kat. A/e): 150 g/l (2007)/130 g/l (2010). This product contains max. 50 g/l VOC.

**Relevant information** Cetol WF 915 is the corresponding maintenance product for the industrial coating with Cetol WF 955 or Cetol WF 957. Please observe the relevant Technical Data Sheets or seek advice from the Sikkens sales representative or contact the technical centre.

**Coating recommendation** This product must be brushed 3X on raw, base coated timber to obtain a similar,original dry thickness compared to a spray application.

**Renovation systems:**

Open joints and small cracks can be closed with Kodrin WV Spachtel. Substrate preparation: non intact, old and loose coatings must be completely removed. Intact coating should be completely sanded. Raw wood must be impregnated where necessary.

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**System structure: Dimensional stable wooden constructions**

Impregnation	Impregnation for the wood resistance class 3-5. Do not use more than one BPD-product in ONE system.
Primer	Cetol WV 885 BPD+
Mid coat	Cetol WF 915
Top coat	Cetol WF 915

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